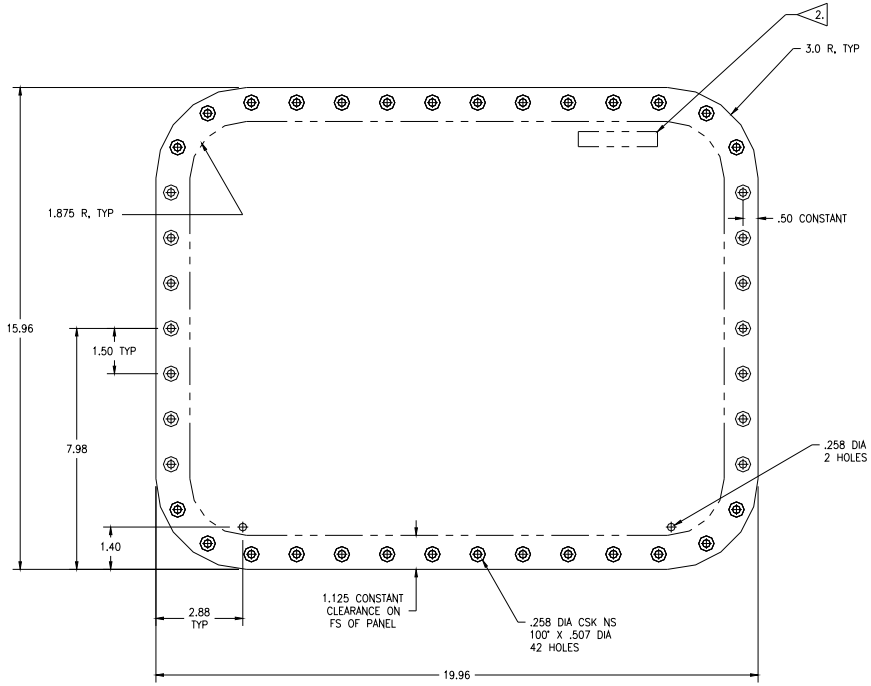
LTR	ZONE	REVISION	DATE	APPROVAL



-001 PANEL-ACCESS
SCALE: 1/2

4. APPLY LUSTERLESS LACQUER TOPCOAT TO OUTSIDE OF -001 (ACCESS PANEL) COLOR: BLUETONE WHITE (G8029) MFG. BY U.S. PAINT POLYESTER URETHANE TOPCOAT ALUMIGRIP.

3. APPLY CLEAR CHEM COATING MIL-C-5541A, CLASS 3. APPLY PRIMER COATING MIL-P-23377.

2. MARK PART NO. APPROX. AS SHOWN PER JSC SPEC M-1 OR EQUIV. METHOD OPTIONAL.

1. DEBURR AND BREAK ALL SHARP EDGES AND CORNERS.

NOTES: UNLESS OTHERWISE SPECIFIED.

ITEM	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION
4				
3				
2				
1	-001	PANEL, ACCESS	2024-T3 ALCLAD .1875 X 19.96 X 15.96	QQ-A-250/5

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE
.0 ±10
.00 ±02
.000 ±005
ANGULAR ±.5 DEG

SURFACE FINISH IN MICRONCHES RMS UNLESS NOTED OTHERWISE

540W144
NEXT ASSEMBLY

SIGNATURES		DATE
DR:	L.B. JOHNSON	20 FEB 02
ENG:		
CH:		
APP:		
AUTH:		

EFFECTIVITY: WB-57

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

PANEL-ACCESS, WING LOWER SURFACE

CODE IDENT NO.	SIZE	DWG NO.	REV
21356	D	5721001	-

SCALE: NOTED | ENGINEERING BRANCH, AOD | SHEET: 1 OF 1

VERIFY VERSION PRIOR TO USE
AOD FORM 46-D (OCT 01)

5721001