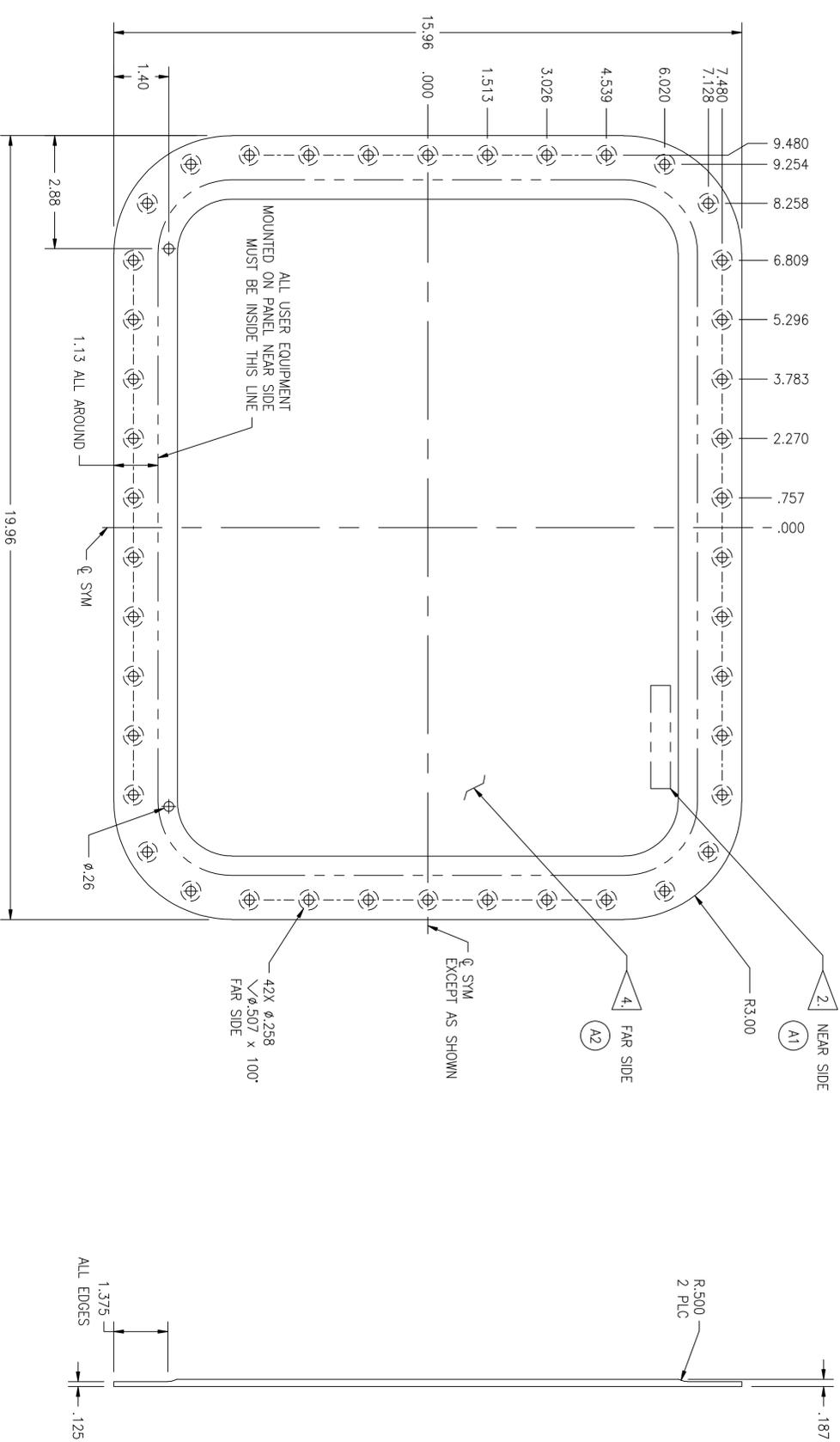


LR	ZONE	REVISION	DATE	APPROVAL
A		1. RE-DIMENSIONED CSJUNK HOLE PATTERN, ADDED FLAG TO NOTE 4, MINOR CALLOUT REFINEMENTS.		
D4		2. FLAG NOTE CALLOUT WAS FAR SIDE.		
D4		3. FLAG NOTE CALLOUT WAS NEAR SIDE.		
		4. CSJUNK HOLES WERE SHOWN NEAR SIDE.		
		5. PANEL FLAT IN TOP VIEW WAS ADJUSTED TO AGREE WITH SIDE VIEW.		
		6. NOTE 4 CHANGED TO REFLECT SHERWIN WILLIAMS PAINT NUMBERS.	28JUN07	CUL



**-001** PANEL-ACCESS  
SCALE: 1/2

4. APPLY LUSTERLESS LACQUER TOPCOAT. COLOR: BILUETONE WHITE (GM0840Y05504) MFG. BY SHERWIN WILLIAMS PAINT SYSTEM URETHANE TOPCOAT ALUMIGRIP.
3. APPLY CLEAR CHEM COATING MIL-C-5541A, CLASS 3. APPLY PRIMER COATING MIL-P-23377.
2. MARK PART NO. APPROX. AS SHOWN PER JSC SPEC M-1 OR EQUIV. METHOD OPTIONAL.
1. DEBURR AND BREAK ALL SHARP EDGES AND CORNERS.

NOTES: UNLESS OTHERWISE SPECIFIED.

VERIFY VERSION PRIOR TO USE  
ADD FORM 46-D (OCT 01)

ITEM	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION
1	-001	PANEL, ACCESS	2024-T3 ALCLAD .1875 X 19.96 X 15.96	QQ-A-250/5
2				
3				
4				

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE		SIGNATURES		DATE	
Ø	±10	DR: L.B. JOHNSON		20 FEB 02	
.00	.002	ENG: L.W. HINSDALE		15 MAR 02	
.000	.005	CH: M.DONOVAN		15 MAR 02	
ANGULAR	±.3 DEG	ERNEST KAHLER		15 MAR 02	
SURFACE FINISH IN MICROINCHES UNLESS NOTED OTHERWISE		APP: GARY ASH			
		AUTH: JILL BRIGHAM		19 MAR 02	

540W144	CODE IDENT NO.	21356	SIZE	DWG NO.	5721001
NEXT ASSEMBLY	EFFECTIVE:	WB-57	ENGINEERING BRANCH, ADD	SHEET:	1 OF 1

NATIONAL AERONAUTICS & SPACE ADMINISTRATION LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS		PANEL-ACCESS, WING LOWER SURFACE	
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